



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D204-562-041
Job Sheet 177623



Part No: D204-562-041

Job Qty: 1 ea

Part Name: Dual Cargo Mirror Installation



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/15/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG IIN-D212-580-1 REV B SHEET 10, D2161 REV B2 IPP Rev: I Removed Manufacturing 05-11-01 JLM
IPP REV: J AS PER ECN 10-611 10-09-07 JLM VERIFIED BY: DD IPP rev: K 10.11.22 AS PER ECN 10-642 DD
VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/18/18	5/18/18	0.00	0.00	Start Up Stores/Pkg-1	21 9-89	MAY 16 2018
110	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging1-2	21 9-89	MAY 16 2018
120	QC	1 pcs	5/18/18	5/18/18	0.00	0.00	QC4		Smb
125	DC	1 pcs	5/18/18	5/18/18	0.00	0.00	DC		
130	Packaging	1 pcs	5/18/18	5/18/18	0.00	0.00	Packaging3-1		BMD
140	QC21-FG	1 Ea	5/18/18	5/18/18	0.00	0.00	QC21		

Part Op 125 - Photocopy bluefile & type labels per PPPD204-562-041 CHG004

Descriptions: 130 - Identify and pack for shipping as per PPP D204-562-041 LOCATION: FG010

21 9-89
MAY 15 2018

8011
MAY 15 2017

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2161-204	Mirror Bracket	1 Ea (1 ea)	90-Start up Operation	136/63
D3439-101	Mirror Assembly 8"	2 Ea (2 ea)	90-Start up Operation	165236
MS27039-1-08	Screw	4 Ea (4 ea)	90-Start up Operation	5020602

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2161-204	1	1	0
	D3439-101	2	12	0
	MS27039-1-08	4	416	0



Container No: S071531



Part: D204-562-041

Job No: 177623

Serial No/Batch: S071531

Revision:

Inspector:

Part Specifications

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und.

Plex 5/15/18 12:52 PM dart.quirion.sonia

4.0 PARTS LIST

REFERENCE ONLY

Qty 562 -041	Qty 563 -041	Qty 580 -041	Part Number	Description
X			D204-562-041	DUAL MIRROR INSTALLATION
	X		D205-563-041	DUAL MIRROR INSTALLATION
		X	D212-580-041	DUAL MIRROR INSTALLATION
2	2	2	D3439-101	MIRROR (WAS D2011-103)
1			D2161-204	MIRROR BRACKET
	1		D2161-205	MIRROR BRACKET
		1	D2161-212	MIRROR BRACKET
*2	*2	*2	D3015-3	LOCKNUT
*2	*2	*2	AN960JD516	WASHER
		8	MS20426AD3-4	RIVET, COUNTERSUNK
		4	D4164-041	NUT PLATE ASSEMBLY
4	4	4	MS27039-1-08	SCREW

* PARTS ARE INCLUDED WITH D3439-101 MIRROR

REFERENCE ONLY

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Revision: B

Date: 12.06.13

Change Record

PAGE 1 OF 1

Part Number: D204-562-041

Description: DUAL CARGO MIRROR INSTALLATION[illegible]

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					